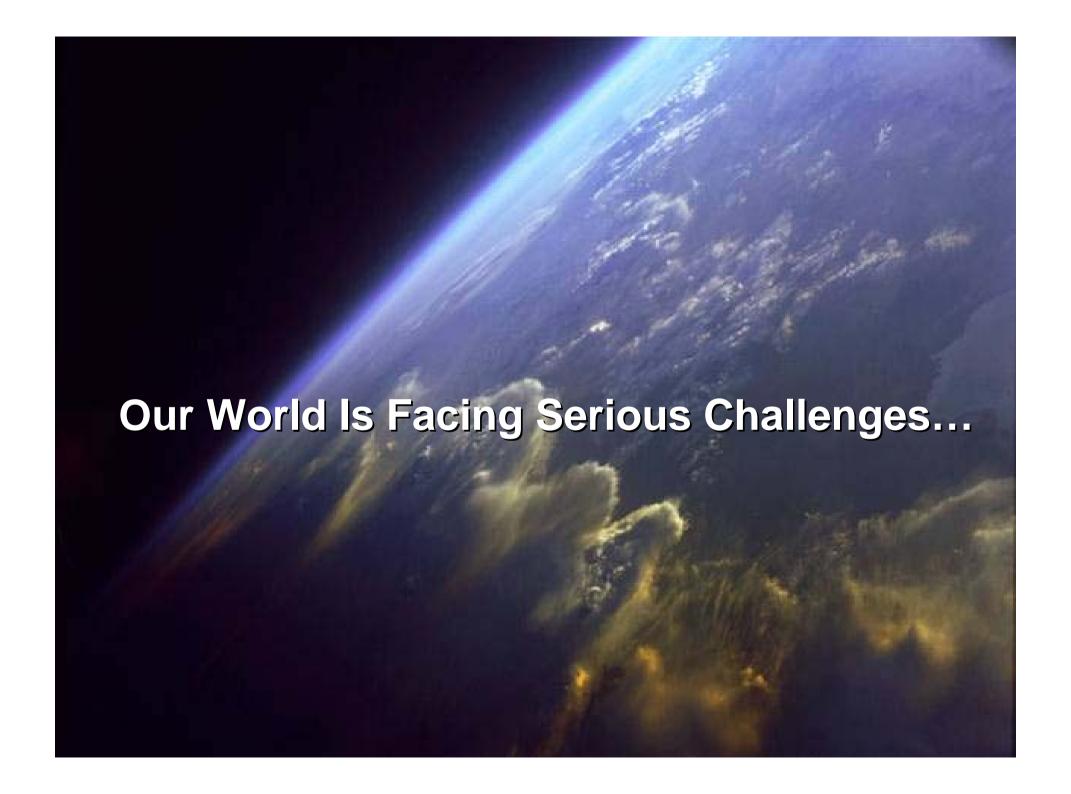


Towards a Zero-Waste Society

Next Generation Integrated Biorefineries

Theo Jongeling
Marcel Wubbolts
DSM Innovation Center
Urmond, The Netherlands



Growing world population 10 9 people Sustainable Billion population at a middle income level Sustainable population at a high income level Asia (excl. Middle East) World Developing countries China Developed countries India 6.8 Billion to 9 billion in 2050 Source: World Resources Institute 2008

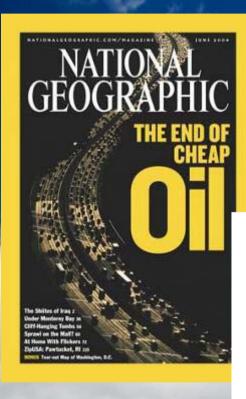
Resource constraints

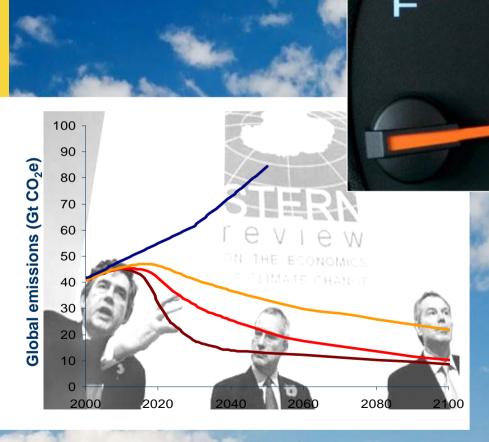
COUNTRIES WITH FOOD CRISES
BASED ON CLASSIFICATIONS BY THE U.N. FOOD AND AGRICULTURE ORGANIZATION



Scarcity of food, land, materials

Carbon constraints









DSM Mission Statement



Sustainability



- Life Sciences and Material
 Sciences competences
- Leadership in Sustainability
- Life Cycle Assessment as a guiding principle





DSM Recognized for Sustainability

- Global Dow Jones Sustainability
 - In 2009 DSM was again named industry leader of the chemicals sector
- Member of World Business Council for Sustainable Development
- Member of China Business Council for Sustainable Development
- Responsible Care[®] Program
 - DSM member since 991
 - The company has undertaken continuously work on improving its performance in the field of safety, health and environment











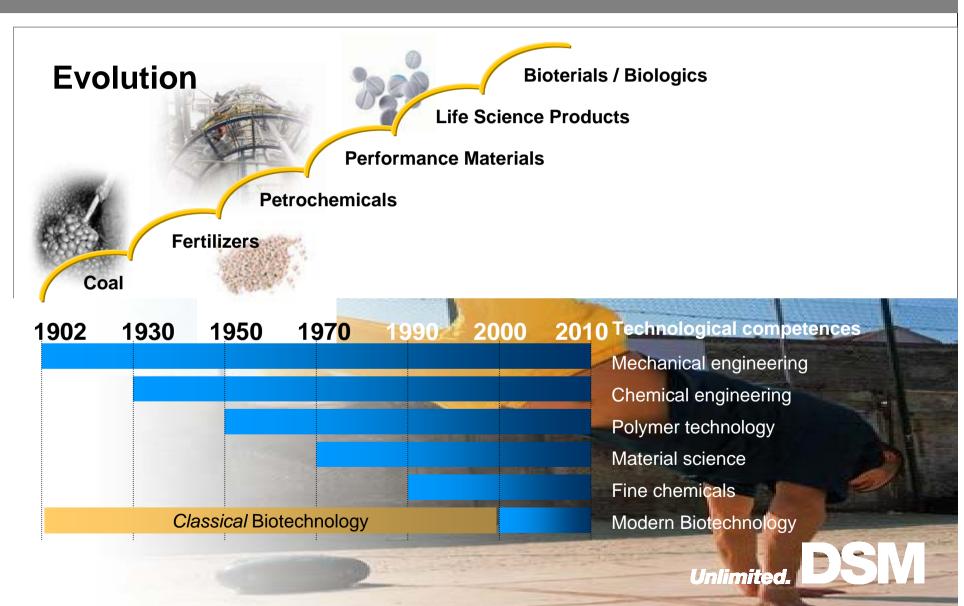


Simultaneously creating value along three dimensions

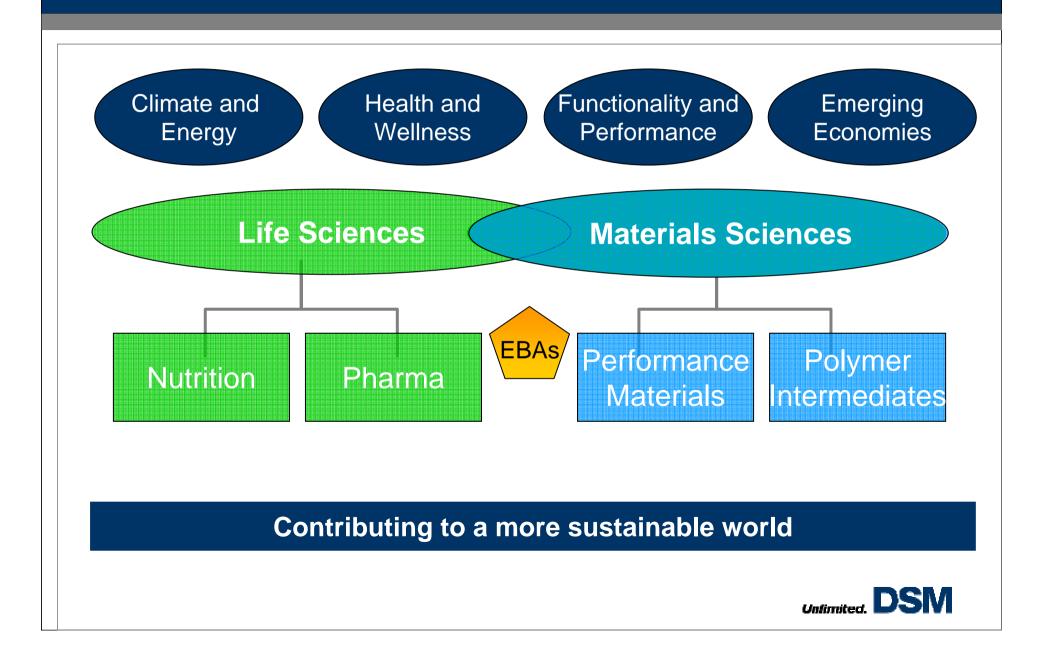


DSM: Ability to change 100 years of successful transformations





Global trends drive DSM's innovation strategy



Technology integration Chemistry, Biotechnology and Energy



DSM: Leader in Sustainable Manufacturing

Biotechnology Competence

Fermentation & Enzymology

Catalysis Competence

Chemo-Catalysis & Bio-Catalysis

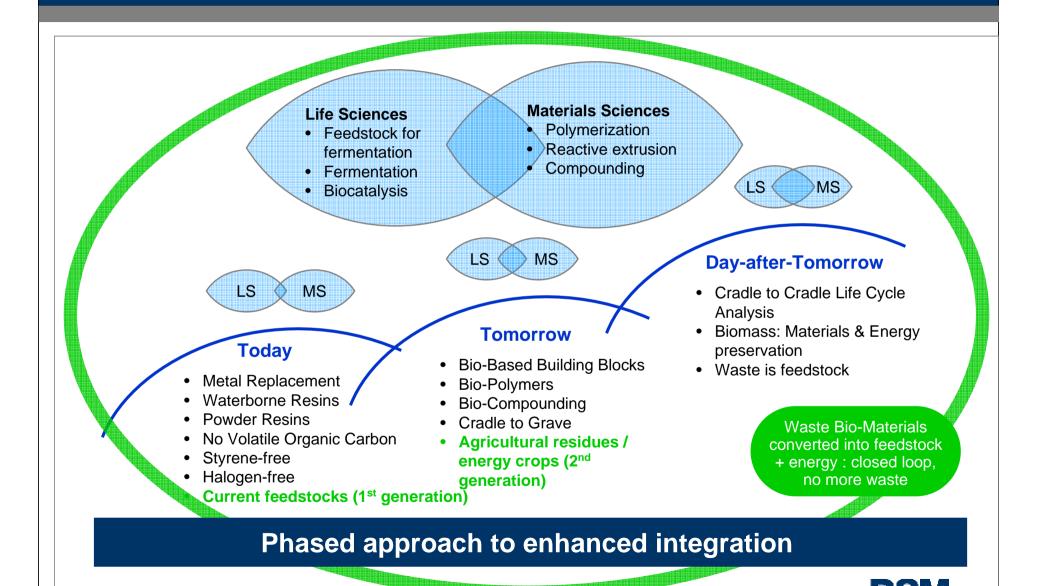
Process Technology

Integrated Process - Low Energy and Energy Integration

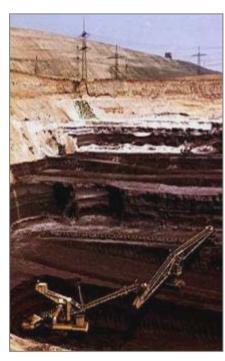
Renewable Raw Materials



Bio-Performance Materials: a Journey



Raw Materials for Energy and Chemicals Manufacturing









Coal

Gas

Oil

Biomass

Finite

Renewable





Inspired by Nature – Termites Efficiently Use Waste Biomass as Feedstock







DSM is developing enzymes and fermentation organisms that can utilize sugars derived from waste biomass

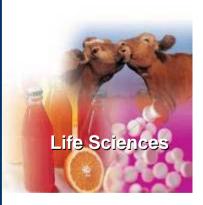






A New Value Chain is Emerging

Feedstock **Primary** Secondary **BioCompounds Feedstock** Converters & Formulation **Provision Processing** Conversion Conversion Fermentation Polymerization Compounding Moulding Farming Grain seed milling • Chemical conversion • Chemical Synthesis • Formulation Film extrusion Storage Biomass pretreatment - enzymatic conversion Distribution • Enzymatic conversion Reactive Extrusion









Bio Medical



Coatings



Automotive







Personal Care



Electrical



DSM has multiple capabilities that extend across several stages in the valuechain that extend into multiple product and market combinations.



Revolution from 'Oil to Bio' **Innovations** Required





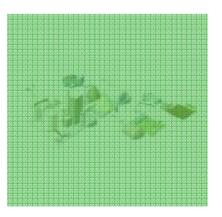
- Crude oil (finite) as feedstock
- Technology established
- Very efficient use of (limited) feedstock





- Starch / Sugar (renewable) as feedstock
- Technology established
- Efficient use of (unlimited) feedstock
- Food competition for some feedstocks





- *Bio-*refinery (2nd generation):
- Biomass (renewable) as input
- Sustainability
- Logistics? Small scale or vicinity of harbor
- Technology integration (energy, chemistry and biotechnology) still in development
- Integration if Carbon Capture technologies
- Valorization of co-products
- Early stage, high risk. Partnerships required





Integration of Technology Platforms

The development of biorefineries to become as efficient as nafta-based refineries requires the integrated use of technologies (chemistry, biotechnology, energy), cross sector collaborations and long term commitment from all stakeholders.

What's holding us back?

